

3M Commercial Graphics

3M™ Scotchlite™ Reflective Graphic Film Series 680

3M™ Scotchlite™ Removable Reflective Graphic Film with Comply Adhesive Series 680CR



Reflective Fleet and Sign Graphics

Product range includes: 680, IJ 680, RG680,
680CR, IJ 680CR, RG 680CR

- Excellent day and night performance
- 24 hour visibility for more effective advertising
- Good, uniform reflectivity improves road safety
- Available in 11 colours
- Screen and Ink Jet printable
- 680CR available with ECE-104 marking



3M™ Scotchlite™ Reflective Graphic Film Series 680

3M™ Scotchlite™ Removable Reflective Graphic Film with Comply Adhesive Series 680CR

Scotchlite reflective graphic film 680 is a highly durable, flexible material that features 3M's unique pressure activated Controltac positionable adhesive. And, add to that, 680CR offers Comply adhesive features and easy removability.

Embedded in the film's surface coating are millions of tiny glass beads that capture light and reflect back to its source. Reflective graphics ensure that your message is seen and noticed day and night, giving your advertising round-the-clock attention. Increased conspicuity can also reduce the risk of collision.

- **Similar daytime and nighttime appearance even when viewed at side entrance angles**
- **680-85 has a black daytime appearance but reflects white at night**
- **Excellent angularity**
- **Retains 90% of its retro-reflectivity when totally wet**
- **Suitable for screen printing and electrostatic imaging (for Piezo Ink Jet use IJ680-10)**
- **Unprocessed film resists fuel vapours or occasional spills**

3M's unique Controltac adhesive technology allows for easier application for large multi-panel graphics, reducing application time and waste.

- Can be applied to flat curved or corrugated surfaces, with or without rivets



- Available in 11 colours and as custom colour matching:

White	680-10	680CR-10	Light Blue	680-76	680CR-76
Orange	680-14	680CR-14	Green	680-77	680CR-77
Gold	680-64	680CR-64	Lemon Yellow	680-81	680CR-81
Yellow	680-71	680-CR71	Ruby Red	680-82	680CR-82
Red	680-72	680-CR72	Black (reflects white)	680-85	680CR-85
Blue	680-75	680-CR75			

Application and uses include

- multicoloured markings
- displays
- signs
- truck markings

ECE 104 Regulation

Both product lines are available complying with ECE-104 regulation and with related marking visible on the film.



3M Europe S.A./N.V.
Commercial Graphics
 Hermeslaan 7
 1831 Diegem, Belgium
www.3M.eu/graphicsolutions

Please recycle. Printed in Germany
 © 3M 2010. All rights reserved.