

## Recommended Machine Settings

		Through Cut				Kiss Cut Bottom Facing				Partial Cut				V Cutting				45 Degree Cut			
		Tool	Blade	Speed	Depth	Tool	Blade	Speed	Depth	Tool	Blade	Speed	Depth	Tool	Blade	Speed	Depth	Tool	Blade	Speed	Depth
Universal	6mm	EOT-250	Z61	1000mm/s	0.3	EOT-250	Z61	1000mm/s	-0.55	EOT-250	Z61	1000mm/s	-2	VCT	Z71	800mm/s	-0.55	VCT	Z71	1000mm/s	0.3
	10mm	EOT-250	Z61	1000mm/s	0.3	EOT-250	Z61	1000mm/s	-0.55	EOT-250	Z61	1000mm/s	-2	VCT	Z71	800mm/s	-0.55	VCT	Z71	1000mm/s	0.3
	18mm	EOT-250	Z201	1000mm/s	0.5	EOT-250	Z201	1000mm/s	-0.75	EOT-250	Z201	1000mm/s	-2	VCT	Z71	800mm/s	-0.75	VCT	Z71	1000mm/s	0.5
Graphic	6mm	EOT-250	Z61	1000mm/s	0.3	EOT-250	Z61	1000mm/s	-0.55	EOT-250	Z61	1000mm/s	-2	VCT	Z71	800mm/s	-0.55	VCT	Z71	1000mm/s	0.3
	10mm	EOT-250	Z61	1000mm/s	0.3	EOT-250	Z61	1000mm/s	-0.55	EOT-250	Z61	1000mm/s	-2	VCT	Z71	800mm/s	-0.55	VCT	Z71	1000mm/s	0.3
	18mm	EOT-250	Z201	1000mm/s	0.5	EOT-250	Z201	1000mm/s	-0.75	EOT-250	Z201	1000mm/s	-2	VCT	Z71	800mm/s	-0.75	VCT	Z71	1000mm/s	0.5
3D	10mm	EOT-250	Z61	1000mm/s	0.3	EOT-250	Z61	1000mm/s	-0.55	EOT-250	Z61	1000mm/s	-2	VCT	Z71	1000mm/s	-0.55	VCT	Z71	1000mm/s	0.3
	16mm	EOT-250	Z201	1000mm/s	0.5	EOT-250	Z201	1000mm/s	-0.75	EOT-250	Z201	1000mm/s	-2	VCT	Z71	1000mm/s	-0.75	VCT	Z71	1000mm/s	0.5
Fire	6mm	EOT-250	Z61	1000mm/s	0.3	EOT-250	Z61	1000mm/s	-0.55	EOT-250	Z61	1000mm/s	-2	VCT	Z71	800mm/s	-0.55	VCT	Z71	1000mm/s	0.3
	10mm	EOT-250	Z61	1000mm/s	0.3	EOT-250	Z61	1000mm/s	-0.55	EOT-250	Z61	1000mm/s	-2	VCT	Z71	800mm/s	-0.55	VCT	Z71	1000mm/s	0.3
	18mm	EOT-250	Z201	1000mm/s	0.5	EOT-250	Z201	1000mm/s	-0.75	EOT-250	Z201	1000mm/s	-2	VCT	Z71	800mm/s	-0.75	VCT	Z71	1000mm/s	0.5
Polyprop	5.1mm	EOT-250	Z61	300mm/s	0.5	EOT-250	Z61	300mm/s	-0.75	EOT-250	Z61	300mm/s	-2	VCT	Z71	300mm/s	-0.75	VCT	Z71	300mm/s	0.5
	11.6mm	EOT-250	Z61	300mm/s	0.5	EOT-250	Z61	300mm/s	-0.75	EOT-250	Z61	300mm/s	-2	VCT	Z71	300mm/s	-0.75	VCT	Z71	300mm/s	0.5
Evolution	10mm	EOT-250	Z61	1000mm/s	0.3	EOT-250	Z61	1000mm/s	-0.55	EOT-250	Z61	1000mm/s	-2	VCT	Z71	800mm/s	-0.55	VCT	Z71	1000mm/s	0.3
	16mm	EOT-250	Z201	1000mm/s	0.5	EOT-250	Z201	1000mm/s	-0.75	EOT-250	Z201	1000mm/s	-2	VCT	Z71	800mm/s	-0.75	VCT	Z71	1000mm/s	0.5

These settings are indicative settings based on trials we have done with Zund and should be used as a guide.