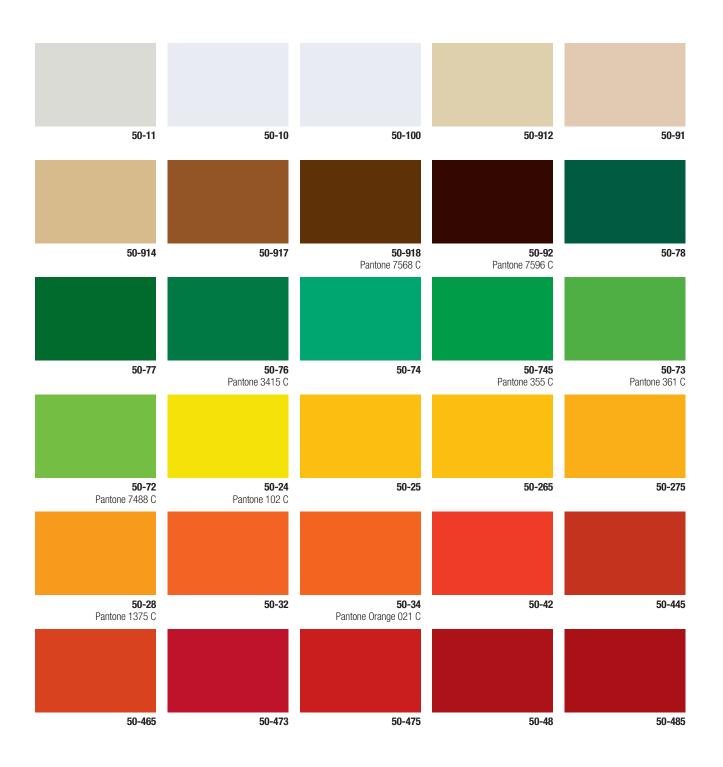
3M Commercial Graphics Colour Card Reference Guide











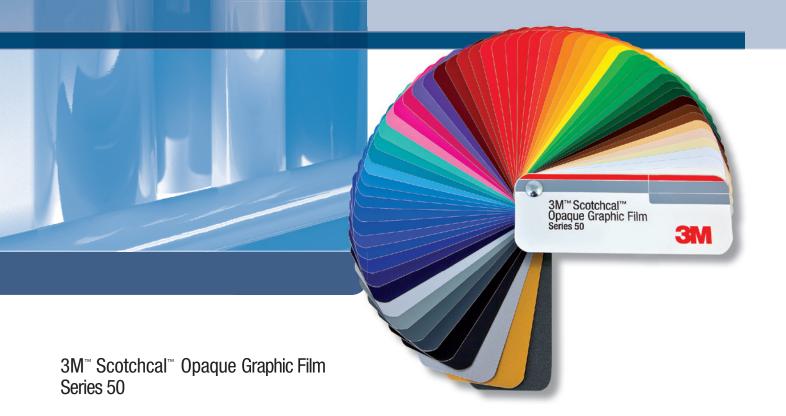


Reference Guide





All printed examples of colours are approximations of the original colours and are subject to fluctuations due to the printing process. To determine the exact colour or choice of colours, please request an original 3M colour swatch or individual colour samples of your preferred colours.



Product Features

• Suitable for interior and exterior applications

Typical applications

Non-illuminated signs and fascias, sign directory systems, vehicle markings, window graphics and most other applications requiring short to medium term durability.

• Suitable application surfaces and substrates

Flat and simple curved surfaces. Most common surfaces, including: paint, aluminium, acrylic, glass and painted steel.

· Graphic durability

Up to 7 years*

• Colour range

60 standard colours, including matte white and black and three glossy metallic colours.

Free of leadchromate pigments - RoHS compliant.

• Application temperature range, wet-bonded

from +8°C

Product Data

· Suitable graphic production processes

Hand, die, electronic cutting. The 3M[™] Scotchcal[™] SP50 version is optimized for screen-printing.

All Colours with Pantone references are a simulation of a PANTONE°-identified Colour standard.

Evaluation illuminant: D6500K a viewed in the Pantone® Viewing light. Consult current PANTONE Colour Publications for accurate Colour. PANTONE® is the property of Pantone, Inc., ©Pantone, Inc., 2010

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^{*}See relevant technical bulletin for full details. Further information and samples on request.