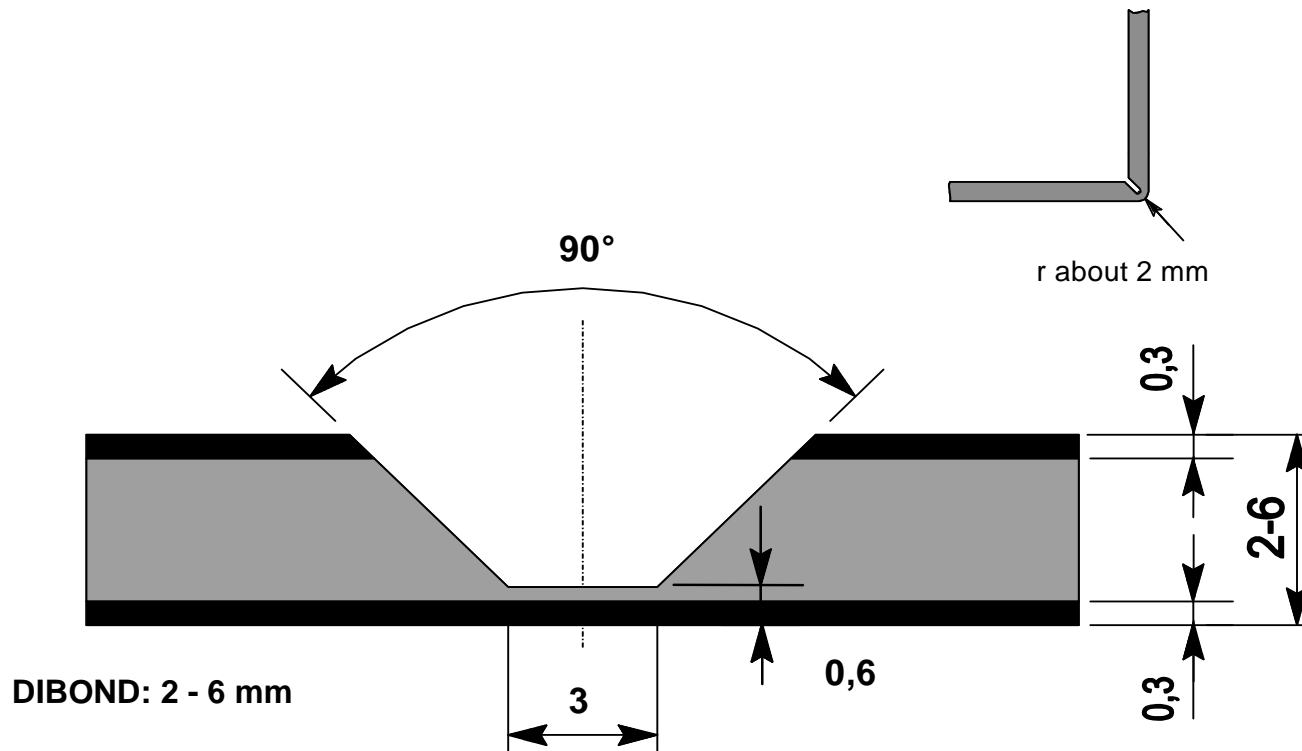
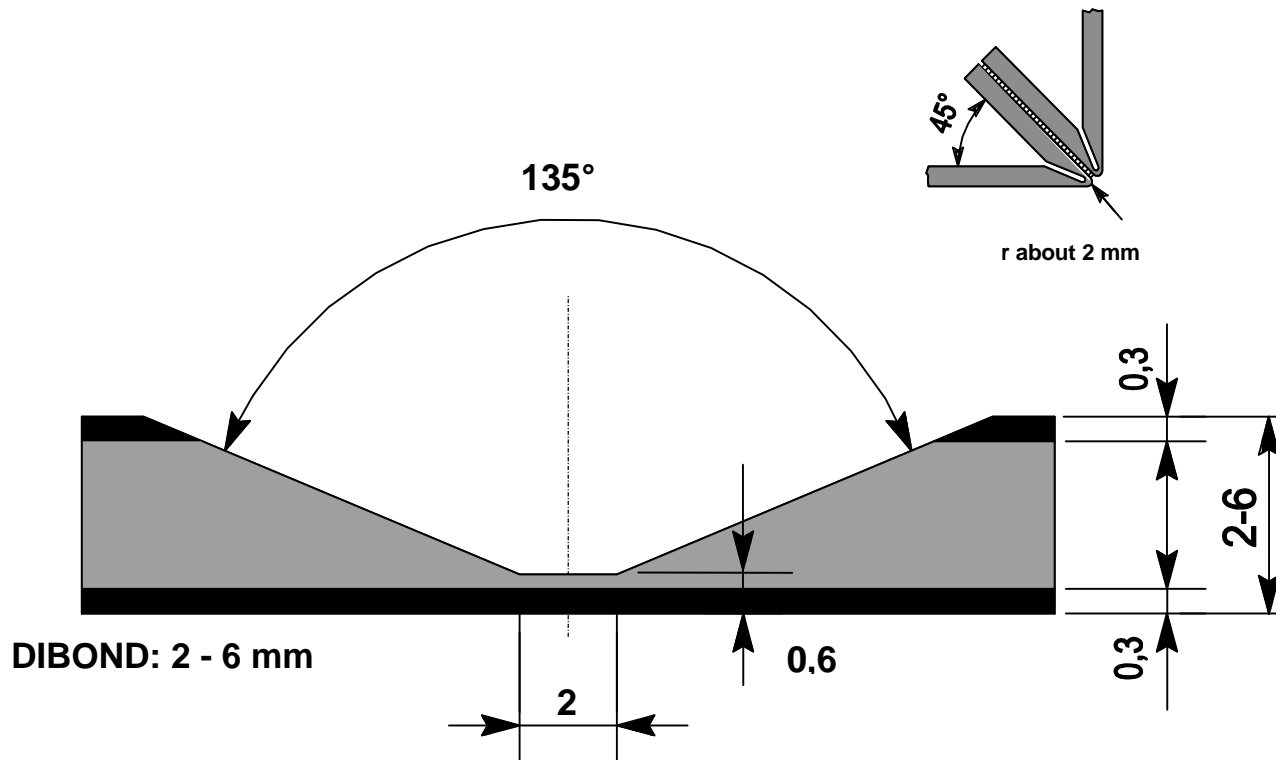


## DIBOND Routing and Folding Technique Groove 90° for foldings up to 90°



## DIBOND Routing and Folding Technique Groove 135° for foldings up to 135°



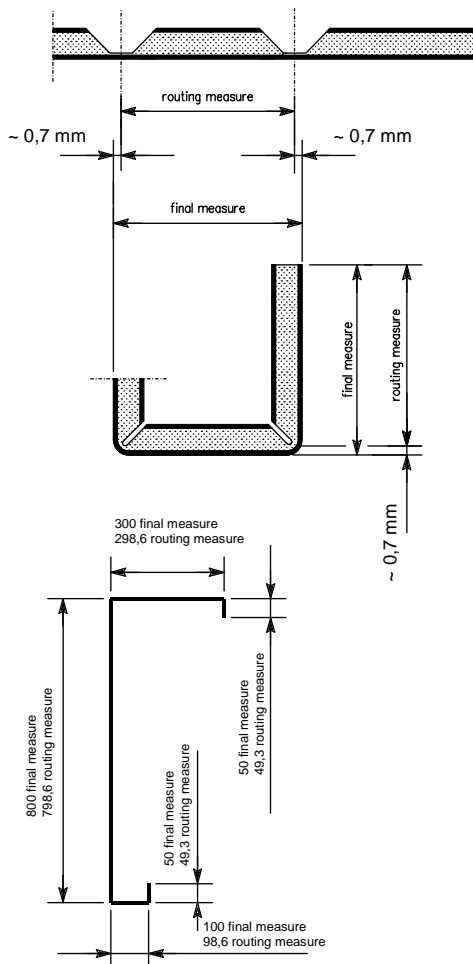
## DIBOND® Routing and Folding Technique

### Determination of periphery and size of cutting

The measures of periphery and routing are determined out of the drawing measurements (final measures). For each folding there has to be subtracted 0,7 mm from the final measure.

The size of cutting results of the sum of the routing measures.

In any case the final measures should be tested by a sample before starting a series production. Afterwards the limit stops of the circular saw should be kept fix to obtain identical elements with the same sizes.



### Determination of routing measure

#### Example

#### DIBOND, fascia

$$\begin{aligned} \text{sum of routing measures} &= \text{cutting size} \\ &= 1294,4 \text{ mm} \end{aligned}$$

CD 05/2003