Cutting recommendation Kongsberg *

Grade	Thickness	Table	Function	Tool	Bit/Blade type	Speed m/min	Acceleration	Pases
KROMA Displayboard	2.0 mm	Kongsberg C	Cut	RMKnife	BLD-SR8170	80	80	1
KROMA Displayboard	2.0 mm	Kongsberg C	Cut	CorruSpeed	BLD-SR8170	80	80	1
KROMA Displayboard	2.0 mm	Kongsberg C	Cut	Psaligraphy	BLD-SR6150	80	80	1
KROMA Displayboard	2.0 mm	Kongsberg C	V_Notch	HD_Bevel	Solid-BLD-SF245	80	80	1
KROMA Displayboard	2.0 mm	Kongsberg X	Cut	CorruSpeed	BLD-SR8172	50	100	1
KROMA Displayboard	2.0 mm	Kongsberg X	Cut	RMKnife	BLD-SR8172	50	100	1
KROMA Displayboard	2.0 mm	Kongsberg X	Cut	Psaligraphy	BLD-SR6150	40	60	1
KROMA Displayboard	2.0 mm	Kongsberg X	V_Notch	Bevel_Knife	Solid-BLD-SF245	50	100	1
KROMA Displayboard	2.5 mm	Kongsberg X	Cut	CorruSpeed	BLD-SR8170	80	100	1
KROMA Displayboard	2.5 mm	Kongsberg X	V_Cut	HD_Bevel	Solid-BLD-SF245	80	100	1
KROMA Displayboard	3.0 mm	Kongsberg C	Cut	RMKnife	BLD-SR8170	70	80	1
KROMA Displayboard	3.0 mm	Kongsberg C	Cut	Psaligraphy	BLD-SR6150	70	80	1
KROMA Displayboard	3.0 mm	Kongsberg C	Cut	CorruSpeed	BLD-SR8170	70	80	1
KROMA Displayboard	3.0 mm	Kongsberg C	V_Notch	HD_Bevel	Solid-BLD-SF245	70	80	1
KROMA Displayboard	3.0 mm	Kongsberg X	Cut	CorruSpeed	BLD-SR8170	50	100	1
KROMA Displayboard	3.0 mm	Kongsberg X	Cut	RMKnife	BLD-SR8170	50	100	1
KROMA Displayboard	3.0 mm	Kongsberg X	Cut	Psaligraphy	BLD-SR6150	50	100	1
KROMA Displayboard	3.0 mm	Kongsberg X	V_Notch	Bevel_Knife	Solid-BLD-SF245	50	100	1
KROMA Displayboard	5.0 mm	Kongsberg C	Cut	HFVibraCut	BLD-SR6315	15	50	1
KROMA Displayboard	5.0 mm	Kongsberg C	Cut	VibraCut	BLD-SR6315	25	50	1
KROMA Displayboard	5.0 mm	Kongsberg C	V_Notch	Bevel_Knife	Solid-BLD-SF245	70	80	1
KROMA Displayboard	5.0 mm	Kongsberg X	Cut	VibraCut	BLD-SR6315	10	100	1
KROMA Displayboard	5.0 mm	Kongsberg X	Cut	HFVibraCut	BLD-SR6315	10	100	1
KROMA Displayboard	5.0 mm	Kongsberg X	V_Notch	Bevel_Knife	Solid-BLD-SF245	50	100	1
KROMA Displayboard	5.0 mm	Kongsberg X	V_Notch	VI45_10	BLD-DF562	30	80	1
KROMA Displayboard	5.0 mm	Kongsberg X	V_Notch	VI45_16	BLD-DF572	30	80	1
KROMA Kraft	1.6 mm	Kongsberg X	Cut	CorruSpeed	BLD-SR8172	80	100	1
KROMA Kraft	1.6 mm	Kongsberg X	V_Notch	Bevel_Knife	Solid-BLD-SF245	80	100	1
KROMA Kraft	3.0 mm	Kongsberg C	Cut	RMKnife	BLD-SR8172	70	80	1
KROMA Kraft	3.0 mm	Kongsberg C	Cut	Psaligraphy	BLD-SR6150	70	80	1
KROMA Kraft	3.0 mm	Kongsberg C	Cut	CorruSpeed	BLD-SR8172	70	50	1
KROMA Kraft	3.0 mm	Kongsberg C	Partial_Cut	RMKnife	BLD-SR8172	80	80	1
KROMA Kraft	3.0 mm	Kongsberg C	V_Notch	HD_Bevel	Solid-BLD-SF245	20	50	1
KROMA Kraft	3.0 mm	Kongsberg X	Cut	CorruSpeed	BLD-SR8172	50	100	1
KROMA Kraft	3.0 mm	Kongsberg X	Cut	Psaligraphy	BLD-SR6150	50	100	1
KROMA Kraft	3.0 mm	Kongsberg X	Cut	RMKnife	BLD-SR8172	50	100	1
KROMA Kraft	3.0 mm	Kongsberg X	Partial_Cut	CorruSpeed	BLD-SR8172	50	100	1
KROMA Kraft	3.0 mm	Kongsberg X	V_Notch	Bevel_Knife	Solid-BLD-SF245	20	100	1
KROMA Natural White	3.0 mm	Kongsberg C	Cut	VibraCut	BLD-SR6315	20	80	1
KROMA Natural White	3.0 mm	Kongsberg C	Cut	HFVibraCut	BLD-SR6315	20	80	1
KROMA Natural White	3.0 mm	Kongsberg C	V_Notch	HD_Bevel	Solid-BLD-SF245	90	80	1
KROMA Natural White	3.0 mm	Kongsberg X	Cut	VibraCut	BLD-SR6315	10	100	1
KROMA Natural White	3.0 mm	Kongsberg X	Cut	HFVibraCut	BLD-SR6316	10	90	1
KROMA Natural White	3.0 mm	Kongsberg X	V_Notch	Bevel_Knife	Solid-BLD-SF245	50	100	1
KROMA All White	1.0 mm	Kongsberg C	Cut	RMKnife	BLD-SR8170	80	90	1
KROMA All White	1.0 mm	Kongsberg C	Cut	CorruSpeed	BLD-SR8170	70	90	1
KROMA All White	1.0 mm	Kongsberg C	Cut	Psaligraphy	BLD-SR6150	70	90	1
KROMA All White	1.0 mm	Kongsberg C	V_Notch	HD_Bevel	Solid-BLD-SF245	70	90	1
KROMA All White	1.0 mm	Kongsberg X	Cut	CorruSpeed	BLD-SR8170	50	100	1
KROMA All White	1.0 mm	Kongsberg X	Cut	RMKnife	BLD-SR8170	50	100	1
KROMA All White	1.0 mm	Kongsberg X	Cut	Psaligraphy	BLD-SR6150	50	100	1
KROMA All White	1.0 mm	Kongsberg X	Partial_Cut	CorruSpeed	BLD-SR8170	50	100	1
KROMA All White	1.0 mm	Kongsberg X	V_Notch	Bevel_Knife	Solid-BLD-SF245	50	100	1
KROMA All White	2.0 mm	Kongsberg C	Cut	RMKnife	BLD-SR8170	70	80	1
KROMA All White	2.0 mm	Kongsberg C	Cut	CorruSpeed	BLD-SR8170	70	80	1
KROMA All White	2.0 mm	Kongsberg C	Cut	Psaligraphy	BLD-SR6150	60	80	1
KROMA All White	2.0 mm	Kongsberg C	Partial_Cut	CorruSpeed	BLD-SR8170	80	60	1
KROMA All White	2.0 mm	Kongsberg C	V_Notch	HD_Bevel	Solid-BLD-SF245	70	80	1
KROMA All White	2.0 mm	Kongsberg X	Cut	CorruSpeed	BLD-SR8170	40	100	1
KROMA All White	2.0 mm	Kongsberg X	Cut	RMKnife	BLD-SR8170	50	100	1
KROMA All White	2.0 mm	Kongsberg X	Cut	Psaligraphy	BLD-SR6150	40	100	1
KROMA All White	2.0 mm	Kongsberg X	Partial_Cut	CorruSpeed	BLD-SR8170	50	100	1
KROMA All White	2.0 mm	Kongsberg X	V_Notch	Bevel_Knife	Solid-BLD-SF245	20	100	1
KROMA All Black	1.8 mm	Kongsberg C	Cut	CorruSpeed	BLD-SR8172	80	70	1
KROMA All Black	1.8 mm	Kongsberg C	Cut	RMKnife	BLD-SR8172	80	70	1
KROMA All Black	1.8 mm	Kongsberg C	Cut	Psaligraphy	BLD-SR6150	70	70	1
KROMA All Black	1.8 mm	Kongsberg C	Partial_Cut	CorruSpeed	BLD-SR8172	80	70	1
KROMA All Black	1.8 mm	Kongsberg C	V_Notch	HD_Bevel	Solid-BLD-SF245	30	80	1
KROMA All Black	1.8 mm	Kongsberg X	Cut	CorruSpeed	BLD-SR8172	40	100	1
KROMA All Black	1.8 mm	Kongsberg X	Cut	RMKnife	BLD-SR8172	40	100	1
KROMA All Black	1.8 mm	Kongsberg X	Cut	Psaligraphy	BLD-SR6150	40	100	1

Material	Thickness	Machine	Operation	Tool	Blade			
KROMA All Black	1.8 mm	Kongsberg X	Partial_Cut	CorruSpeed	BLD-SR8172	50	100	1
KROMA All Black	1.8 mm	Kongsberg X	V_Notch	Bevel_Knife	Solid-BLD-SF245	25	100	1
KROMA All Black	3.0 mm	Kongsberg C	Cut	RMKnife	BLD-SR8170	70	70	1
KROMA All Black	3.0 mm	Kongsberg C	Cut	CorruSpeed	BLD-SR8170	70	70	1
KROMA All Black	3.0 mm	Kongsberg C	Cut	Psaligraphy	BLD-SR6150	70	70	1
KROMA All Black	3.0 mm	Kongsberg C	Partial_Cut	CorruSpeed	BLD-SR8170	100	80	1
KROMA All Black	3.0 mm	Kongsberg C	V_Notch	HD_Bevel	Solid-BLD-SF245	60	70	1
KROMA All Black	3.0 mm	Kongsberg X	Cut	CorruSpeed	BLD-SR8170	40	100	1
KROMA All Black	3.0 mm	Kongsberg X	Cut	RMKnife	BLD-SR8170	40	100	1
KROMA All Black	3.0 mm	Kongsberg X	Cut	Psaligraphy	BLD-SR6150	40	100	1
KROMA All Black	3.0 mm	Kongsberg X	Partial_Cut	CorruSpeed	BLD-SR8172	50	100	1
KROMA All Black	3.0 mm	Kongsberg X	V_Notch	Bevel_Knife	Solid-BLD-SF245	20	100	1
KROMA Outdoor	1.5 mm	Kongsberg C	Cut	RMKnife	BLD-DR8280A	100	100	1
KROMA Outdoor	1.5 mm	Kongsberg C	Cut	Psaligraphy	BLD-DR6169A	80	90	1
KROMA Outdoor	1.5 mm	Kongsberg C	Cut	CorruSpeed	BLD-DR8280A	80	90	1
KROMA Outdoor	1.5 mm	Kongsberg C	V_Notch	HD_Bevel	Solid-BLD-SF245	100	100	1
KROMA Outdoor	1.5 mm	Kongsberg X	Cut	CorruSpeed	BLD-DR8280A	50	100	1
KROMA Outdoor	1.5 mm	Kongsberg X	Cut	RMKnife	BLD-DR8280A	50	100	1
KROMA Outdoor	1.5 mm	Kongsberg X	Cut	Psaligraphy	BLD-DR6169A	50	100	1
KROMA Outdoor	1.5 mm	Kongsberg X	Partial_Cut	CorruSpeed	BLD-DR8280A	50	100	1
KROMA Outdoor	1.5 mm	Kongsberg X	V_Notch	Bevel_Knife	Solid-BLD-SF245	50	100	1
KROMA Mountingboard	2.0 mm	Kongsberg C	Cut	RMKnife	BLD-SR8170	80	80	1
KROMA Mountingboard	2.0 mm	Kongsberg C	Cut	CorruSpeed	BLD-SR8170	80	80	1
KROMA Mountingboard	2.0 mm	Kongsberg C	Cut	Psaligraphy	BLD-SR6150	80	80	1
KROMA Mountingboard	2.0 mm	Kongsberg X	Cut	CorruSpeed	BLD-SR8170	50	100	1
KROMA Mountingboard	2.0 mm	Kongsberg X	Cut	RMKnife	BLD-SR8170	50	100	1
KROMA Mountingboard	2.0 mm	Kongsberg X	Cut	Psaligraphy	BLD-SR6150	50	100	1
KROMA Mountingboard	2.0 mm	Kongsberg X	Partial_Cut	CorruSpeed	BLD-SR8170	50	100	1
EKA Board	2.0 mm	Kongsberg C	Cut	VibraCut	BLD-SR6315	10	60	1
EKA Board	2.0 mm	Kongsberg C	Cut	HFVibraCut	BLD-SR6315	10	60	1
EKA Board	2.0 mm	Kongsberg X	Cut	VibraCut	BLD-SR6315	10	100	1
EKA Board	2.0 mm	Kongsberg X	Cut	HFVibraCut	BLD-SR6315	10	100	1
EKA Board	3.0 mm	Kongsberg C	Cut	VibraCut	BLD-SR6315	10	80	1
EKA Board	3.0 mm	Kongsberg C	Cut	HFVibraCut	BLD-SR6315	10	80	1
EKA Board	3.0 mm	Kongsberg X	Cut	VibraCut	BLD-SR6315	10	80	1
EKA Board	3.0 mm	Kongsberg X	Cut	HFVibraCut	BLD-SR6315	10	80	1
Coaster Board	0.9 mm	Kongsberg C	Cut	RMKnife	BLD-DR8260A	70	80	1
Coaster Board	0.9 mm	Kongsberg C	Cut	Psaligraphy	BLD-DR6169A	70	80	1
Coaster Board	0.9 mm	Kongsberg C	Cut	CorruSpeed	BLD-DR8260A	70	80	1
Coaster Board	0.9 mm	Kongsberg C	Crease	Crease_26mm	4 Point	50	100	1
Coaster Board	0.9 mm	Kongsberg X	Cut	CorruSpeed	BLD-DR8260A	50	100	1
Coaster Board	0.9 mm	Kongsberg X	Cut	RMKnife	BLD-DR8260A	50	100	1
Coaster Board	0.9 mm	Kongsberg X	Cut	Psaligraphy	BLD-DR6169A	50	100	1
Coaster Board	0.9 mm	Kongsberg X	Crease	Crease_26mm	4 Point	50	100	1
Studiocard 2S	0.6 mm	Kongsberg C	Cut	CorruSpeed	BLD-SR8170	100	100	1
Studiocard 2S	0.6 mm	Kongsberg C	Cut	RMKnife	BLD-SR8170	100	100	1
Studiocard 2S	0.6 mm	Kongsberg C	Cut	Psaligraphy	BLD-SR6150	100	100	1
Studiocard 2S	0.6 mm	Kongsberg C	Crease	Crease_26mm	6 Point	100	100	1
Studiocard 2S	0.6 mm	Kongsberg C	Partial_Cut	CorruSpeed	BLD-SR8170	100	100	1
Studiocard 2S	0.6 mm	Kongsberg X	Cut	CorruSpeed	BLD-SR8172	50	100	1
Studiocard 2S	0.6 mm	Kongsberg X	Cut	Psaligraphy	BLD-SR6150	50	100	1
Studiocard 2S	0.6 mm	Kongsberg X	Cut	RMKnife	BLD-SR8170	50	100	1
Studiocard 2S	0.6 mm	Kongsberg X	Crease	Crease_26mm	6 Point	50	100	1
Studiocard 2S	0.6 mm	Kongsberg X	Partial_Cut	CorruSpeed	BLD-SR8172	50	100	1

* These are guidelines, however, there can be many different blade and setting combinations