

Cutting recommendation Zünd *

| Grade | Thickness | Type of cut | Tool | Blade type | Speed mm/sec | | | | | | | | Acceleration |
|---------------------|-----------|----------------------|---------|------------|--------------|----|-----|-----|-----|-----|-----|-----|--------------|
| | | | | | 40 | 60 | 120 | 150 | 250 | 400 | 500 | 800 | |
| KROMA Displayboard | 1.0 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| KROMA Displayboard | 1.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| KROMA Displayboard | 1.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| KROMA Displayboard | 1.5 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| KROMA Displayboard | 1.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| KROMA Displayboard | 1.5 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| KROMA Displayboard | 2.0 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | 4 |
| KROMA Displayboard | 2.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 2 |
| KROMA Displayboard | 2.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | 2 |
| KROMA Displayboard | 2.5 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | 4 |
| KROMA Displayboard | 2.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 2 |
| KROMA Displayboard | 2.5 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | 2 |
| KROMA Displayboard | 3.0 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | 4 |
| KROMA Displayboard | 3.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 2 |
| KROMA Displayboard | 3.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | 2 |
| KROMA Displayboard | 3.8 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | x | 4 |
| KROMA Displayboard | 3.8 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | 2 |
| KROMA Displayboard | 3.8 mm | Thru Cut More Detail | POT 1.5 | Z21 | x | x | | | | | | | 2 |
| KROMA Displayboard | 5.0 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | x | 4 |
| KROMA Displayboard | 5.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | 2 |
| KROMA Displayboard | 5.0 mm | Thru Cut More Detail | POT 1.5 | Z21 | x | x | | | | | | | 2 |
| KROMA Kraft | 0.85 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| KROMA Kraft | 0.85 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| KROMA Kraft | 0.85 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| KROMA Kraft | 1.0 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| KROMA Kraft | 1.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| KROMA Kraft | 1.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| KROMA Kraft | 1.3 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| KROMA Kraft | 1.3 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| KROMA Kraft | 1.3 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| KROMA Kraft | 1.6 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| KROMA Kraft | 1.6 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| KROMA Kraft | 1.6 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| KROMA Kraft | 2.0 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | 4 |
| KROMA Kraft | 2.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 2 |
| KROMA Kraft | 2.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | 2 |
| KROMA Kraft | 3.0 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | 4 |
| KROMA Kraft | 3.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 2 |
| KROMA Kraft | 3.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | 2 |
| KROMA Kraft | 4.0 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | x | 4 |
| KROMA Kraft | 4.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | 2 |
| KROMA Kraft | 4.0 mm | Thru Cut More Detail | POT 1.5 | Z21 | x | x | | | | | | | 2 |
| KROMA Natural White | 1.0 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| KROMA Natural White | 1.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| KROMA Natural White | 1.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| KROMA Natural White | 1.5 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| KROMA Natural White | 1.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| KROMA Natural White | 1.5 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| KROMA Natural White | 2.0 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | 4 |
| KROMA Natural White | 2.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 2 |
| KROMA Natural White | 2.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | 2 |
| KROMA Natural White | 3.0 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | 4 |
| KROMA Natural White | 3.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 2 |
| KROMA Natural White | 3.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | 2 |
| KROMA AII White | 1.0 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | | 2 |
| KROMA AII White | 1.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | 2 |
| KROMA AII White | 1.0 mm | Thru Cut More Detail | POT 1.5 | Z22 | x | | | | | | | | 2 |
| KROMA AII White | 1.5 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | | 2 |
| KROMA AII White | 1.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | 2 |
| KROMA AII White | 1.5 mm | Thru Cut More Detail | POT 1.5 | Z22 | x | | | | | | | | 2 |
| KROMA AII White | 2.0 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | | 2 |
| KROMA AII White | 2.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | 2 |
| KROMA AII White | 2.0 mm | Thru Cut More Detail | POT 1.5 | Z22 | x | | | | | | | | 2 |
| KROMA AII White | 2.5 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | | 2 |
| KROMA AII White | 2.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | 2 |
| KROMA AII White | 2.5 mm | Thru Cut More Detail | POT 1.5 | Z22 | x | | | | | | | | 2 |
| KROMA AII White | 3.0 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | | 2 |
| KROMA AII White | 3.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | 2 |
| KROMA AII White | 3.0 mm | Thru Cut More Detail | POT 1.5 | Z22 | x | | | | | | | | 2 |
| KROMA AII Black | 1.0 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | | 2 |
| KROMA AII Black | 1.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | 2 |

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| Grade | Thickness | Type of cut | Tool | Blade type | Speed mm/sec | | | | | | | | Acceleration | |
|-----------------------|-----------|----------------------|---------|------------|--------------|----|-----|-----|-----|-----|-----|-----|--------------|---|
| | | | | | 40 | 60 | 120 | 150 | 250 | 400 | 500 | 800 | | |
| KROMA All Black | 1.0 mm | Thru Cut More Detail | POT 1.5 | Z22 | x | | | | | | | | | 2 |
| KROMA All Black | 1.2 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | | | 2 |
| KROMA All Black | 1.2 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | | 2 |
| KROMA All Black | 1.2 mm | Thru Cut More Detail | POT 1.5 | Z22 | x | | | | | | | | | 2 |
| KROMA All Black | 1.5 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | | | 2 |
| KROMA All Black | 1.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | | 2 |
| KROMA All Black | 1.5 mm | Thru Cut More Detail | POT 1.5 | Z22 | x | | | | | | | | | 2 |
| KROMA All Black | 1.8 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | | | 2 |
| KROMA All Black | 1.8 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | | 2 |
| KROMA All Black | 1.8 mm | Thru Cut More Detail | POT 1.5 | Z22 | x | | | | | | | | | 2 |
| KROMA All Black | 2.0 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | | | 2 |
| KROMA All Black | 2.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | | 2 |
| KROMA All Black | 2.0 mm | Thru Cut More Detail | POT 1.5 | Z22 | x | | | | | | | | | 2 |
| KROMA All Black | 2.5 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | | | 2 |
| KROMA All Black | 2.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | | 2 |
| KROMA All Black | 2.5 mm | Thru Cut More Detail | POT 1.5 | Z22 | x | | | | | | | | | 2 |
| KROMA All Black | 3.0 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | | | 2 |
| KROMA All Black | 3.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | | 2 |
| KROMA All Black | 3.0 mm | Thru Cut More Detail | POT 1.5 | Z22 | x | | | | | | | | | 2 |
| KROMA Outdoor | 1.5 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | | 4 |
| KROMA Outdoor | 1.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 4 |
| KROMA Outdoor | 1.5 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | | 2 |
| KROMA Outdoor | 2.0 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | | 4 |
| KROMA Outdoor | 2.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 2 |
| KROMA Outdoor | 2.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | | 2 |
| KROMA Inkjet Pro Matt | 0.5 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | | 4 |
| KROMA Inkjet Pro Matt | 0.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 4 |
| KROMA Inkjet Pro Matt | 0.5 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | | 2 |
| KROMA Inkjet Pro Matt | 1.0 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | | 4 |
| KROMA Inkjet Pro Matt | 1.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 4 |
| KROMA Inkjet Pro Matt | 1.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | | 2 |
| KROMA Inkjet Pro Matt | 1.5 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | | 4 |
| KROMA Inkjet Pro Matt | 1.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 4 |
| KROMA Inkjet Pro Matt | 1.5 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | | 2 |
| KROMA Inkjet Pro Matt | 2.0 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | | 4 |
| KROMA Inkjet Pro Matt | 2.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 2 |
| KROMA Inkjet Pro Matt | 2.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | | 2 |
| KROMA Inkjet Pro Matt | 2.5 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | | 4 |
| KROMA Inkjet Pro Matt | 2.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 2 |
| KROMA Inkjet Pro Matt | 2.5 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | | 2 |
| KROMA Inkjet Pro Silk | 0.5 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | | 4 |
| KROMA Inkjet Pro Silk | 0.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 4 |
| KROMA Inkjet Pro Silk | 0.5 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | | 2 |
| KROMA Inkjet Pro Silk | 1.0 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | | 4 |
| KROMA Inkjet Pro Silk | 1.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 4 |
| KROMA Inkjet Pro Silk | 1.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | | 2 |
| KROMA Inkjet Pro Silk | 1.5 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | | 4 |
| KROMA Inkjet Pro Silk | 1.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 4 |
| KROMA Inkjet Pro Silk | 1.5 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | | 2 |
| KROMA Inkjet Pro Silk | 2.0 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | | 4 |
| KROMA Inkjet Pro Silk | 2.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 2 |
| KROMA Inkjet Pro Silk | 2.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | | 2 |
| KROMA Inkjet Pro Silk | 2.5 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | | 4 |
| KROMA Inkjet Pro Silk | 2.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 2 |
| KROMA Inkjet Pro Silk | 2.5 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | | 2 |
| EKA Board | 1.0 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | | 4 |
| EKA Board | 1.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 4 |
| EKA Board | 1.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | | 2 |
| EKA Board | 1.2 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | | 4 |
| EKA Board | 1.2 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 4 |
| EKA Board | 1.2 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | | 2 |
| EKA Board | 1.5 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | | 4 |
| EKA Board | 1.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 4 |
| EKA Board | 1.5 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | | 2 |
| EKA Board | 2.0 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | | 4 |
| EKA Board | 2.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 2 |
| EKA Board | 2.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | | 2 |
| EKA Board | 2.5 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | | 4 |
| EKA Board | 2.5 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | | 2 |
| EKA Board | 2.5 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | | 2 |
| EKA Board | 3.0 mm | Thru Cut Straight | UCT | Z11 | x | x | x | x | x | x | x | x | | 4 |

Cutting recommendation Zünd *

| Grade | Thickness | Type of cut | Tool | Blade type | Speed mm/sec | | | | | | | | Acceleration |
|-------------------------|-----------|----------------------|---------|------------|--------------|----|-----|-----|-----|-----|-----|-----|--------------|
| | | | | | 40 | 60 | 120 | 150 | 250 | 400 | 500 | 800 | |
| EKA Board | 3.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 2 |
| EKA Board | 3.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | | | | | | 2 |
| EKA Board | 4.0 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | x | 4 |
| EKA Board | 4.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | | | | 2 |
| EKA Board | 4.0 mm | Thru Cut More Detail | POT 1.5 | Z21 | x | x | | | | | | | 2 |
| EKA Board | 8.0 mm | Thru Cut Straight | UCT | Z46 | x | x | x | x | x | x | x | | 4 |
| EKA Board | 8.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | | | | | 2 |
| EKA Board | 8.0 mm | Thru Cut More Detail | POT 1.5 | Z21 | x | | | | | | | | 2 |
| Coaster Board | 0.9 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| Coaster Board | 0.9 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| Coaster Board | 0.9 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| Coaster Board | 1.4 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| Coaster Board | 1.4 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| Coaster Board | 1.4 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| Studioboard | 0.69 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| Studioboard | 0.69 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| Studioboard | 0.69 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| Studioboard | 0.72 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| Studioboard | 0.72 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| Studioboard | 0.72 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| Studioboard | 0.81 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| Studioboard | 0.81 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| Studioboard | 0.81 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| Studioboard | 1.0 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| Studioboard | 1.0 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| Studioboard | 1.0 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| Studioboard Performance | 0.7 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| Studioboard Performance | 0.7 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| Studioboard Performance | 0.7 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| Studioboard Performance | 0.8 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| Studioboard Performance | 0.8 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| Studioboard Performance | 0.8 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| Studioboard Prestige | 0.71 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| Studioboard Prestige | 0.71 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| Studioboard Prestige | 0.71 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| Studioboard Craft | 0.73 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| Studioboard Craft | 0.73 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| Studioboard Craft | 0.73 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| Studiocard 2S | 0.54 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| Studiocard 2S | 0.54 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| Studiocard 2S | 0.54 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| Studiocard 2S | 0.6 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| Studiocard 2S | 0.6 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| Studiocard 2S | 0.6 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |
| Studiocard 2S | 0.71 mm | Thru Cut Straight | UCT | Z10 | x | x | x | x | x | x | x | x | 4 |
| Studiocard 2S | 0.71 mm | Thru Cut Less Detail | EOT-250 | Z61 | x | x | x | x | x | x | | | 4 |
| Studiocard 2S | 0.71 mm | Thru Cut More Detail | EOT 1.0 | Z20 | x | x | x | x | | | | | 2 |

* These are guidelines, however, there can be many different blade and setting combinations